

Date: Tuesday, 15/04/2008 3:33:47 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: CABIN FLOOR PROTECTOR KIT		
Job Number	: 38608			Part Number	: D412760011		
Estimate Number	: 12936			Drawing Number	: N/A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 15/04/2008	S.O. No.	:	Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 23/04/2008	Qty:	5
Previous Run	: 38511			Um:	Each		
Written By	:						
Checked & Approved By	: <u>JLD 08.4.15</u>						
Comment	: est rev A 07.07.05 new issue EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Photocopy bluefile & type labels per PPP D412-760-011 CHG001	<i>Sosolay 08.4.18 JLD</i>
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D35741	Cabin Floor Protector	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) CABIN FLOOR PROTECTOR batch: <u>38609</u> <i>Batch Not in comp yet</i>	<i>AS 08/04/24 (S)</i>
4.0	D35742	Cabin Floor Protector	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) CABIN FLOOR PROTECTOR batch: <u>38610</u> <i>*</i>	<i>AS 08/04/24 (S)</i>
5.0	D35751	Cabin Floor Protector	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) CABIN FLOOR PROTECTOR batch: <u>38611</u> <i>*</i>	<i>AS 08/04/24 (S)</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 15/04/2008 3:33:47 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR KIT

Job Number: 38608

Part Number: D412760011

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 D35752

Cabin Floor Protector



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

CABIN FLOOR PROTECTOR
batch: 38612

X within camp yet

AS of 10/12/24 (6)

7.0 D35801

Joggle Bracket



Comment: Qty.: 6.0000 Each(s)/Unit Total: 30.0000 Each(s)

JOGGLE BRACKET
batch: 35983 26X

B38648 x4

SP

8.0 D36281

Cupped Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total: 80.0000 Each(s)

CUPPED WASHER
batch: 32923

SP

9.0 D36283

Cupped Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total: 30.0000 Each(s)

CUPPED WASHER
batch: 32924

SP

10.0 MS24694S54

Screw



Comment: Qty.: 16.0000 Each(s)/Unit Total: 80.0000 Each(s)

Screw
batch: 107746

SP

11.0 MS24694S100

FLAT HEAD SCREW



Comment: Qty.: 6.0000 Each(s)/Unit Total: 30.0000 Each(s)

FLAT HEAD SCREW
batch: M107082

SP

12.0 AN960JD10

Washer



(5x)

Comment: Qty.: 32.0000 Each(s)/Unit Total: 160.0000 Each(s)

Washer
batch: 107534

8/4/17

SP

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 15/04/2008 3:33:47 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR KIT

Job Number: 38608

Part Number: D412760011

Job Number:



Seq. #: Machine Or Operation:

Description :

13.0 AN960JD416

Washer

HTV



SV

Comment: Qty.: 12.0000 Each(s)/Unit Total : 60.0000 Each(s)

HTV
HTC
HTC

Washer

batch: M107321

8/7/11

50

14.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-760-011

Location: _____

PPP Rev: _____

Draft

16.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/28

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-04-24

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Cabin Floor Protectors. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D412-760-011 Cabin Floor Protector Kit (205A-1/B, 210 and 212 models)	37.6 lb 17.1 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	4249 in-lb 49.1 m-kg
D412-760-011 Cabin Floor Protector Kit (205A-1/B, 210 and 212 models) (Installed for compatibility with the auxiliary fuel tank)	33.6 lb 15.2 kg	4.33 in 0.110 m	145 in-lb 1.67 m-kg	108 in 2.74 m	3629 in-lb 41.6 m-kg
D412-760-013 Cabin Floor Protector Kit (412CF model)	37.6 lb 17.1 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	4249 in-lb 49.1 m-kg
D412-760-013 Cabin Floor Protector Kit (412CF model) (Installed for compatibility with the auxiliary fuel tank)	33.6 lb 15.2 kg	4.33 in 0.110 m	145 in-lb 1.67 m-kg	108 in 2.74 m	3629 in-lb 41.6 m-kg
D412-760-015 Cabin Floor Protector Kit (412, 412EP, AB412 and AB412EP models)	37.6 lb 17.1 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	4249 in-lb 49.1 m-kg
D412-760-015 Cabin Floor Protector Kit (412, 412EP, AB412 and AB412EP models) (Installed for compatibility with the auxiliary fuel tank)	33.6 lb 15.2 kg	4.33 in 0.110 m	145 in-lb 1.67 m-kg	108 in 2.74 m	3629 in-lb 41.6 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description	
X			D412-760-011	CABIN FLOOR PROTECTOR KIT	
	X		D412-760-013	CABIN FLOOR PROTECTOR KIT	
		X	D412-760-015	CABIN FLOOR PROTECTOR KIT	
1			D3574-1	CABIN FLOOR PROTECTOR	
1			D3574-2	CABIN FLOOR PROTECTOR	
1			D3574-3	CABIN FLOOR PROTECTOR	
1			D3574-4	CABIN FLOOR PROTECTOR	
	1		D3574-5	CABIN FLOOR PROTECTOR	
	1		D3574-6	CABIN FLOOR PROTECTOR	
1			D3575-1	CABIN FLOOR PROTECTOR	
1			D3575-2	CABIN FLOOR PROTECTOR	
1			D3575-3	CABIN FLOOR PROTECTOR	
1			D3575-4	CABIN FLOOR PROTECTOR	
	1		D3575-5	CABIN FLOOR PROTECTOR	
	1		D3575-6	CABIN FLOOR PROTECTOR	
6	4	6	D3580-1	JOGGLE BRACKET	SHOP COPY
16	40	16	D3628-1	CUPPED WASHER	RETURN TO
6	8	6	D3628-3	CUPPED WASHER	ENGINEERING
					UNCONTROLLED COPY
16		16	MS24694S54	SCREW	SUBJECT TO AMENDMENT
6		6	MS24694S100	SCREW	WITHOUT NOTICE
32		32	AN960JD10	WASHER	WORK ORDER
12		12	AN960JD416	WASHER	NO. 38608